



Directional Control Valves ND 6

max. operating pressure 315 bar



1 Description of the product

The valve is designed as directly-controlled spool valve. The DC solenoids switch in oil. The spool valves can have leakages in all positions. Directional control valves are used for control of cylinders (e.g. hydraulic cylinders). The switching function of the valve can be recognized by the switching symbol on the name plate.

2 Validity of the documentation

This document applies to the following products:

Directional control valve ND 6 of data sheet C 2.530. The following types or part numbers are concerned:

4/2 directional control valve with 1 solenoid

- 2452 220

4/2 directional control valve with 2 solenoids

- 2459 220

4/3 directional control valve with 2 solenoids

- 2453 220
- 2455 220
- 2457 220
- 2458 220

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3 Target group of this document

- Specialists, fitters and set-up men of machines and installations with hydraulic expert knowledge.

Qualification of the personnel

Expert knowledge means that the personnel must

- be in the position to read and completely understand technical specifications such as circuit diagrams and product-specific drawing documents,
- have expert knowledge (electric, hydraulic, pneumatic knowledge, etc.) of function and design of the corresponding components.

An **expert** is somebody who has due to its professional education and experiences sufficient knowledge and is familiar with the relevant regulations so that he

- can judge the entrusted works,
- can recognize the possible dangers,
- can take the required measures to eliminate dangers,
- knows the acknowledged standards, rules and guidelines of the technology.
- has the required knowledge for repair and mounting.

Table of contents

| | |
|--|---|
| 1 Description of the product | 1 |
| 2 Validity of the documentation | 1 |
| 3 Target group of this document | 1 |
| 4 Symbols and signal words | 2 |
| 5 For your safety | 2 |
| 6 Application | 2 |
| 7 Assembly | 3 |
| 8 Start up | 5 |
| 9 Maintenance | 6 |
| 10 Technical characteristics | 6 |
| 11 Trouble shooting | 6 |
| 12 Accessory | 6 |
| 13 Storage | 7 |
| 14 Disposal | 7 |
| 15 Declaration of manufacture | 7 |

4 Symbols and signal words

DANGER

Danger of life / heavy health damages

Stands for an imminent danger.

If it is not avoided, death or very severe injuries will result.

WARNING

Person damage

Stands for a possibly dangerous situation.

If it is not avoided, death or very severe injuries will result.

CAUTION

Easy injuries / property damage

Stands for a possibly dangerous situation.

If it is not avoided, minor injuries or material damages will result.

Hazardous to the environment



The symbol stands for important information for the proper handling with materials that are hazardous to the environment.

Ignoring these notes can lead to heavy damages to the environment.

NOTE

This symbol stands for tips for users or especially useful information. This is no signal word for a dangerous or harmful situation.

5 For your safety

5.1 Basic information

The operating instructions serve for information and avoidance of dangers when installing the products into the machine as well as information and references for transport, storage and maintenance.

Only in strict compliance with these operating instructions, accidents and property damages can be avoided as well as trouble-free operation of the products can be guaranteed.

Furthermore, the consideration of the operating instructions will:

- avoid injuries
- reduce down times and repair costs,
- increase the service life of the products.

5.2 Safety instructions

WARNING

Poisoning due to contact with hydraulic oil!

Wear, damage of the seals, ageing and incorrect mounting of the seal kit by the operator can lead to escapes of oil.

Incorrect connection can lead to escapes of oil at the ports.

- For handling with hydraulic oil consider the material safety data sheet.
- Wear protection equipment.

WARNING

Injury by high-pressure injection (squirting out of hydraulic oil under high pressure)!

- Improper connection can lead to escapes of oil under high pressure at the connections.
- Mounting or dismounting of the element must only be made in depressurised mode of the hydraulic system.
- Connection of the hydraulic line as per DIN 3852/ISO 1179.
- Unused connections have to be locked professionally.
- Use all mounting holes.

Injury by high-pressure injection (squirting out of hydraulic oil under high pressure)!

Wear, damage of the seals, ageing and incorrect mounting of the seal kit by the operator can lead to escapes of oil under high pressure.

- Before using them make a visual control.

CAUTION

Operating pressure of 315 bar not exceed

The maximum operating pressure of 315 bar must not be exceeded.

Do not exceed the operating pressure of 210 bar

The maximum operating pressure of 210 bar must not be exceeded at port T.

NOTE

Qualification of personnel

All works may only be effected by qualified personnel familiar with the handling of hydraulic components.

6 Application

6.1 Intended use

Directional control valves are used for control of cylinders (e.g. clamping cylinders).

The switching function of the valve can be recognized by the put up switching symbol.

Furthermore, the following are intended uses:

- Use within the capacity indicated in the technical characteristics (see data sheet).
- Use as per operating instructions.
- Compliance with service intervals.
- Qualified and trained personnel for the corresponding activities.
- Mounting of spare parts only with the same specifications as the original part.

6.2 Misapplication

! WARNING

Injuries, material damages or malfunctions!

- Do not modify the product!

The use of these products is not admitted:

- For domestic use.
- On pallets or machine tool tables in primary shaping and metal forming machine tools.
- If due to physical / chemical effects (vibrations, welding currents or others) damages of the products or seals can be caused.
- In machines, on pallets or machine tool tables that are used to change the characteristics of the material (magnetise, radiation, photochemical procedures, etc.).
- In areas for which special guidelines apply, especially installations and machines:
 - For the use on fun fairs and in leisure parks.
 - In food processing or in areas with special hygiene regulations.
 - For military purposes.
 - In mines.
 - In explosive and aggressive environments (e.g. ATEX).
 - In medical engineering.
 - In the aerospace industry.
 - For passenger transport.
- For other operating and environmental conditions e.g.:
 - Higher operating pressures than indicated on the data sheet or installation drawing.
 - With hydraulic fluids that do not correspond to the specifications.
 - Higher flow rates than indicated on the data sheet or installation drawing.
- For use as safety component with safety function.

Special solutions are available on request!

7 Assembly

7.1 Design

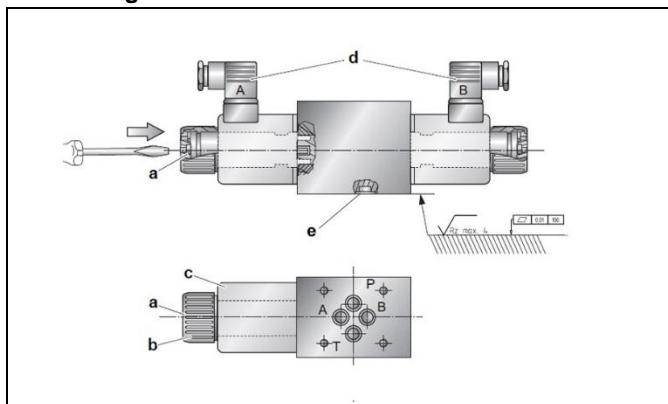


Figure 1: Design

| | | | |
|---|--|---|-------------------------------|
| a | Emergency stop | A | Output A (switching function) |
| b | Knurled nut | B | Output B (switching function) |
| c | Solenoid | P | Pressure supply |
| d | Single plug connection (accessory) | R | Oil return or |
| e | 5 Sealing rings (included in our delivery) | T | Oil return |

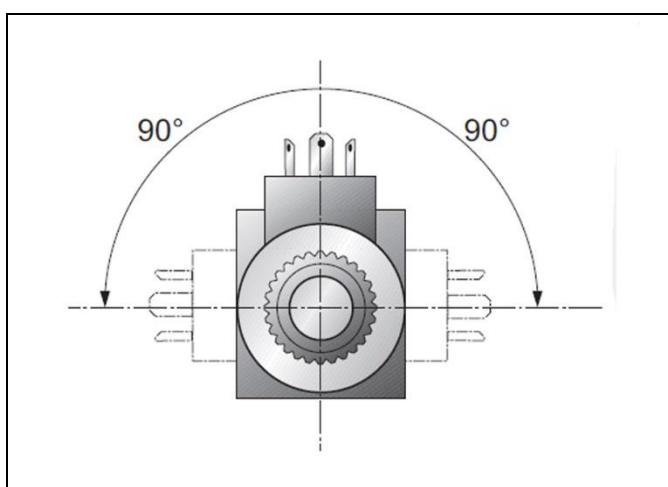


Figure 2: Solenoids

NOTE

The electric connection can be turned by 90° in both directions. Slightly loosen the knurled nut **b** and turn the complete solenoid **c**.

7.2 Installation

Any mounting position of the valves is possible.

- Drill holes for oils supply and return in the fixture (hole pattern see DIN 24340 form A; ISO 4401-03-02-0-05).
- Grind flange surface.
- Clean the support surfaces.
- Fix the valve with inserted sealing rings on the fixture with screws (4 screws see data sheet)

7.2.1 Twin flow control non-return valve

This valve regulates the flow rate in both port connections. It is flanged between directional control valve and mounting plate. Through the separate O-ring plate, which always has to lie on the mounting plate, it is possible to control either the inflow or return flow by turning the valve round the x-x axis (see hydraulic circuit diagram in the chapter "Connection of the hydraulic equipment").

NOTE

For this longer fixing screws are necessary:
see data sheet

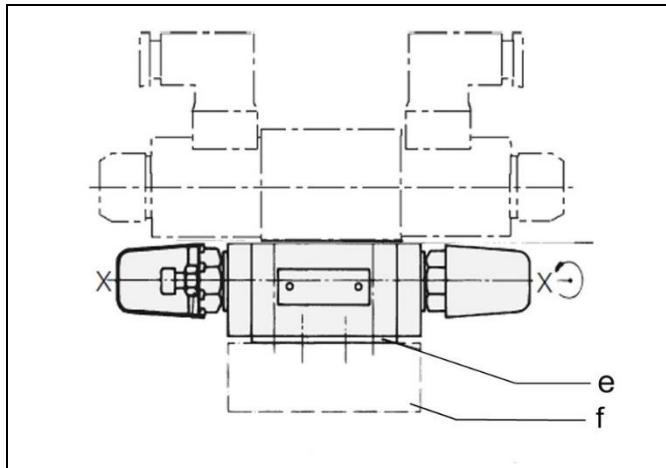


Figure 3: Twin flow control non-return valve

e O-ring plate

f mounting plate (accessory see data sheet)

7.2.2 Twin non-return valve

This valve provides a leakage-free oil seal of one or two port connections. It is flanged between directional control valve and mounting plate. The surface ratio is 1:2.97. A leakage-free oil seal of both connections is not possible when using 4/3 directional control valves (see hydraulic circuit diagram in the chapter "Connection of the hydraulic equipment").

NOTE

For this longer fixing screws are necessary:
see data sheet

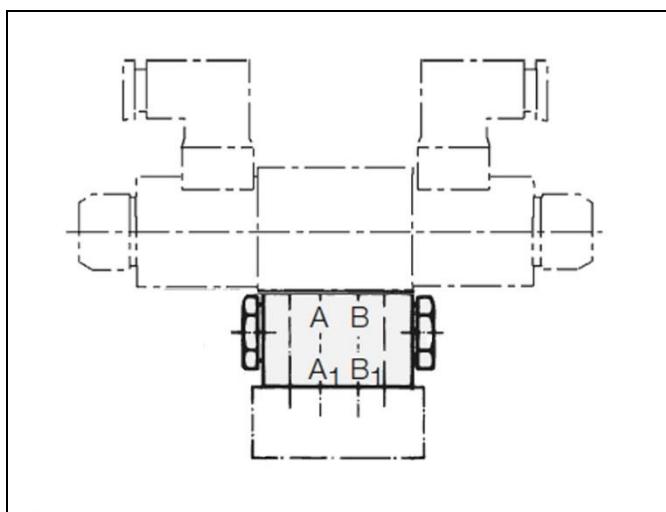


Figure 4: Twin non-return valve

7.2.3 Twin non-return valve and twin flow control non-return valve

NOTE

For the installation of twin non-return valves and twin flow control non-return valves in combination with a spool valve, longer fixing screws are required:
see data sheet

7.3 Connection of the hydraulic equipment

1. Connect hydraulic lines to qualifying standards and pay attention to scrupulous cleanliness!

NOTE

More details

- See ROEMHELD data sheets A 0.100, F 9.300, F 9.310 and F 9.360.

Screwed Plug

- Use only fittings "screwed plug B and E" as per DIN 3852 (ISO 1179).

hydraulic connection

- Do not use sealing tape, copper rings or coned fittings.

Hydraulic fluids

- Use hydraulic oil as per ROEMHELD data sheet C2.530.

Hydraulic oil

The hydraulic oil must be perfectly filtered with particles not larger than nominally 10 µm. This is the reason why we offer a filter unit (part-no. 3887-060), which can be directly integrated in the tubing of the low-pressure side (see page 2).

Completely bled

After completion of all assembly and installation works, the hydraulic system must be completely bled.

7.4 Twin flow control non-return valve

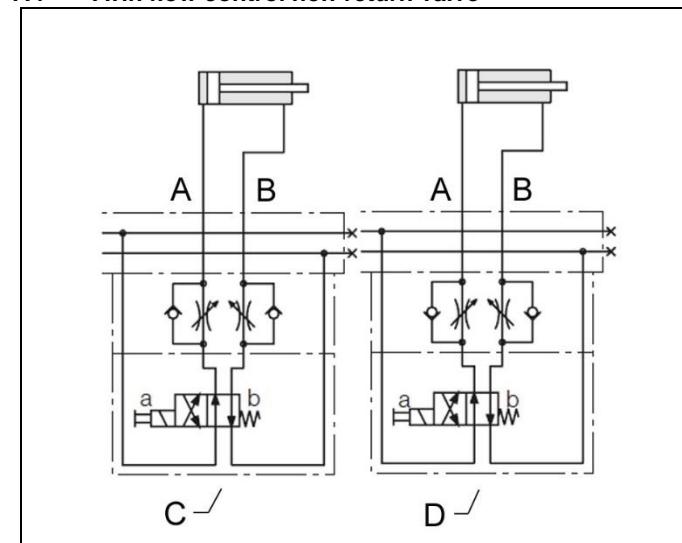


Figure 5: Presentation in the hydraulic circuit diagram

A Extending
B Retracting

C Supply throttling
D Return throttling

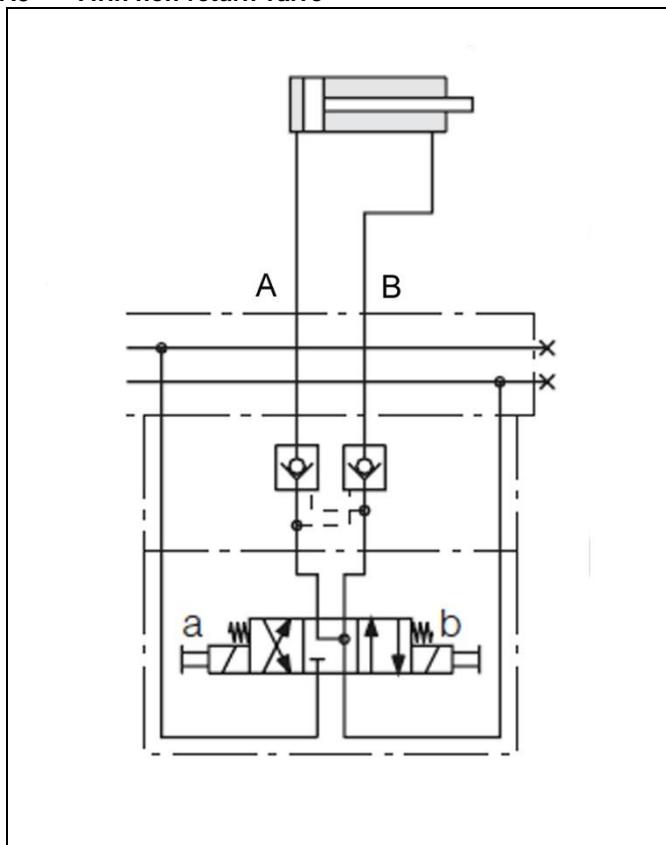
7.5 Twin non-return valve


Figure 6: Presentation in the hydraulic circuit diagram

A Extending

B Retracting

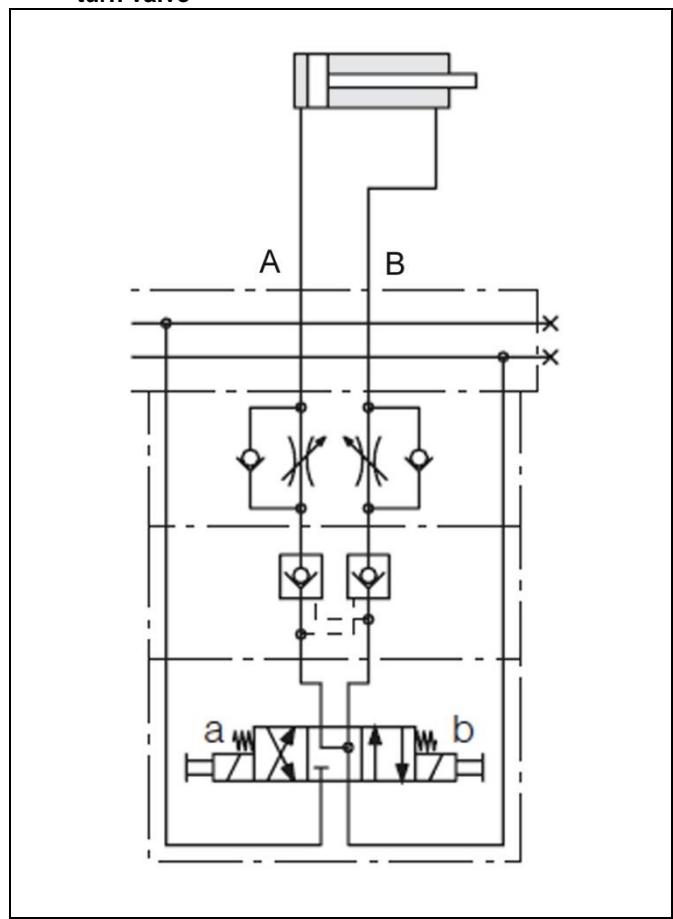
7.6 Twin non-return valve and twin flow control non-return valve


Figure 7: Presentation in the hydraulic circuit diagram

A Extending

B Retracting

8 Start up
 DANGER
Electric connection

Before starting with electric works switch to voltage-free mode. Only electricians may open the door of the control box.

 WARNING
Injuries due to misuse, incorrect operation or abuse!

Injuries can occur if the product is not used within the intended use and the technical performance data.

- Before start up, read the operating instructions!

Troubles of functioning

Protect the valve against penetration of swarf, otherwise the clamping force of a connected clamping cylinder is possibly no longer guaranteed.

 CAUTION
Operating pressure should not exceed

The max. operating pressure must not be exceeded (see technical characteristics).

8.1 Operation

- Swarf or contamination in the hydraulic oil lead to increased wear or damage at the guides, running surfaces and seals. The maximum operating pressure and the admissible flow rate of the valve must not be exceeded.
- Use only hydraulic oil HLP32 as per DIN51524.

NOTE

Flow passage of the directional control valve must only be effected in the direction of the arrow (see switching symbol)!

NOTE

Check perfect functioning by repeated operation.

Electro-magnetical operation

- By applying the voltage, the switching function will be changed (spring-loaded return, except directional control valve with engagement position).

Emergency stop

- By pushing the emergency stop **a** (see design) e.g. by a screw driver, electro-magnetical valves can be moved manually to the switching function.

9 Maintenance

WARNING

Burning due to hot surface!

- In operating conditions, surface temperatures of more than 70 °C can appear at the product.
- All maintenance and repair works must only be effected in cooled mode or with safety gloves.

9.1 Cleaning

The product must be cleaned from dirt, swarf and liquids at regular intervals.

9.1.1 Regular checks

WARNING

Injury by high-pressure injection (squirting out of hydraulic oil under high pressure)!

Defect or leaking fittings and connecting parts have to be exchanged.

General information

Check if the hydraulic ports are tight (visual control). The valves themselves are maintenance free.

10 Technical characteristics

Characteristics

| | |
|--|---|
| Part no. | 245X-220 |
| Max. operating pressure, ports A, B, P | 315 bar |
| Port T | 210 bar |
| Leakage, max. (at 100 bar) | 20 cm ³ /min at 100 bar = 36x10 ⁻⁶ m ² / s and t = 50 °C |
| Max. flow rate | 80* l/min |
| Hydraulic oil | Hydraulic oil as per DIN 51524 |
| Nominal voltage ±10 % | 24 V DC |
| Power input | 30 W |
| Ambient temperature | -30...+50 °C |

see flow curve on the data sheet

Weight

| Part no. | Weight [kg] |
|----------|-------------|
| 2452-220 | 1.2 |
| 2459-220 | 1.4 |
| 2453-220 | 1.4 |
| 2455-220 | 1.4 |
| 2457-220 | 1.4 |
| 2458-220 | 1.4 |

NOTE

Switching limits for valves in standard version

- see data sheet

NOTE

Further information

- For further technical data see ROEMHELD data sheet.

11 Trouble shooting

| Trouble | Cause / Remedy | |
|--|--|---|
| Switching function is not correctly effected | In the case of electro-magnetical valves | check 24 V |
| | Valve defect | Exchange |
| Pressure at outlet port is not maintained | In case of accessory twin check valve: check valve contaminated or leaky | Dismount valve of mounting plate and check, clean or exchange check valve |

12 Accessory

NOTE

Accessories

- See data sheet.

13 Storage

⚠ CAUTION

Storage of components!

- The product may not be exposed to direct solar radiation, because the UV light can destroy the seals.
- A storage differing from the storage conditions is inadmissible.
- In case of improper storage, the seals can embrittle and resinification of the anti-corrosive oil or corrosion at the element can occur.

The elements are tested by default with mineral oil. The exterior of the elements is treated with a corrosion inhibitor.

The oil film remaining after the test provides for a six-month interior corrosion protection, if stored in dry and uniformly tempered rooms.

For longer storage times, the element has to be filled with a non-resinifying corrosion inhibitor and the outside surfaces must be treated.

They are designed and manufactured in line with the relevant versions of the directives **2006/42/EC** (EC MSRL) and in compliance with the valid technical rules and standards.

In accordance with EC-MSRL and EN 982, these products are components that are not yet ready for use and are exclusively designed for the installation in a machine, a fixture or a plant.

According to the pressure equipment directives the products are not to be classified as pressure reservoirs but as hydraulic placing devices, since pressure is not the essential factor for the design, but the strength, the inherent stability and solidity with regard to static or dynamic operating stress.

The products may only be put into operation after it was assessed that the incomplete machine/machine, in which the product shall be installed, corresponds to the machinery directives (2006/42/EC).

The manufacturer commits to transmit the special documents of the products to state authorities on request.

The technical documentation as per appendix VII part B was prepared for the products.

14 Disposal

Hazardous to the environment



Due to possible environmental pollution, the individual components must be disposed only by an authorised expert company.

The individual materials have to be disposed as per the existing regulations and directives as well as the environmental conditions.

Special attention has to be drawn to the disposal of components with residual portions of hydraulic fluids. The instructions for the disposal at the material safety data sheet have to be considered.

For the disposal of electrical and electronic components (e.g. stroke measuring systems, proximity switches, etc.) country-specific legal regulations and specifications have to be kept.

Responsible person for the documentation:
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Römhild GmbH
Friedrichshütte

Laubach, 21.09.2016

15 Declaration of manufacture

Manufacturer

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Declaration of manufacture of the products

Directional control valve ND 6 of data sheet C 2.530. The following types or part numbers are concerned:

4/2 directional control valve with 1 solenoid

- 2452 220

4/2 directional control valve with 2 solenoids

- 2459 220

4/3 directional control valve with 2 solenoids

- 2453 220
- 2455 220
- 2457 220
- 2458 220