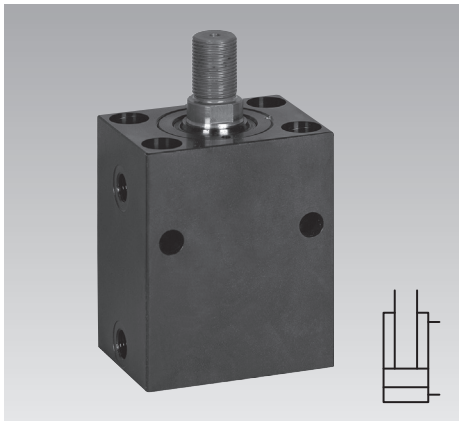
Block Cylinders

Piston rod with external thread
double acting, max. operating pressure 500 bar



Application
Double-acting block cylinders can be used universally for all hydraulic-operated linear movements.

Functioning
The double-acting functioning allows a high function safety as well as exactly calculable and repeatable stroke times.

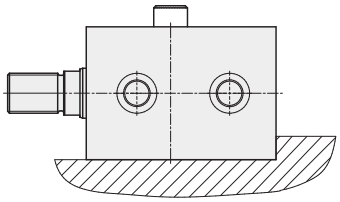
Description
Double-acting block cylinder whose piston rod is provided with an external thread.
Fixing elements as for example rod end bearings, which are available as accessory, can be screwed onto the external thread (see data sheet G 3.810).

Material
Cylinder body: high alloy steel, black oxide
Piston: casehardening steel, nitrated
Sealings: NBR or FKM

Maximum operating temperature
- With NBR seals: 100 °C
- With FKM seals: 150 °C

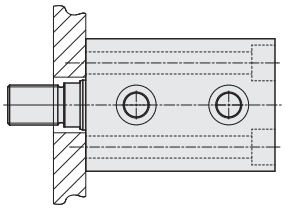
Important notes
Fixing elements have to be torqued firmly against the piston rod shoulder and then locked with the piston rod.
Tolerances, further operating conditions, and other data see data sheet A 0.100.

Fixing possibilities
Broad side with 2 cross holes

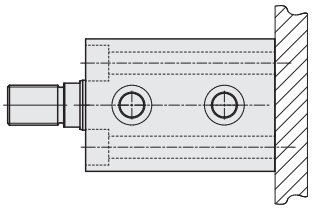


Cylinders must be backed up for operating pressures exceeding 100 bar.

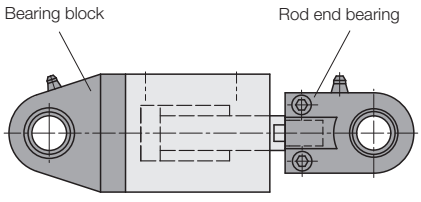
Rod side with 4 longitudinal holes



Bottom side with 4 longitudinal holes

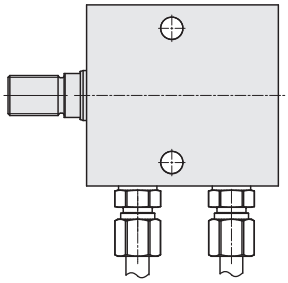


Accessory - Spherical bearing
As accessories the following spherical bearings can be delivered (see data sheet G 3.810).
A bearing block, which is fixed at the cylinder bottom with socket head cap screws.
A rod end bearing, which is screwed onto the external thread of the piston rod and then locked with the piston rod.



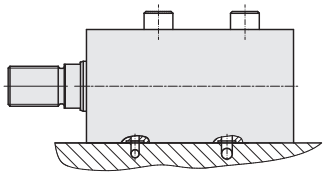
Available variants
- Stroke reduction by distance bushing
- Keyway at the broad side of the body to support the body.
- Internal thread to fix the body at the bottom or front side (instead of longitudinal holes)

Hydraulic connecting possibilities
Pipe thread

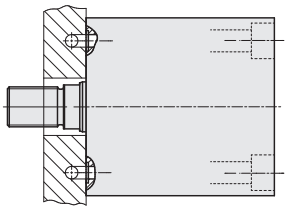


Manifold mounting versions with O-ring sealing

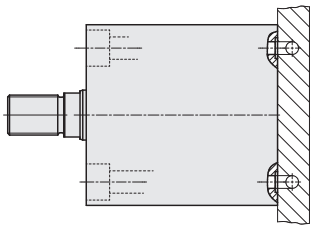
- **Broad side with 4 cross holes**
  Version L



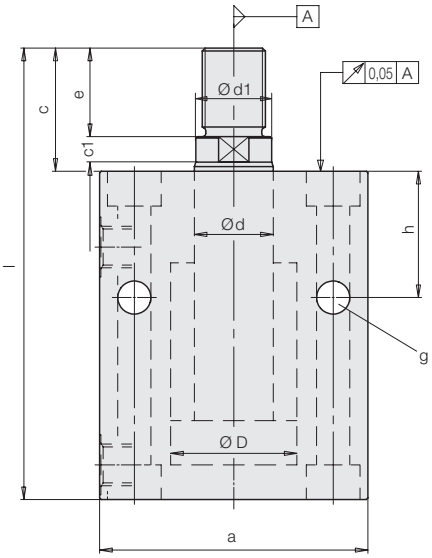
- **Rod side with 4 longitudinal holes**
  Version S

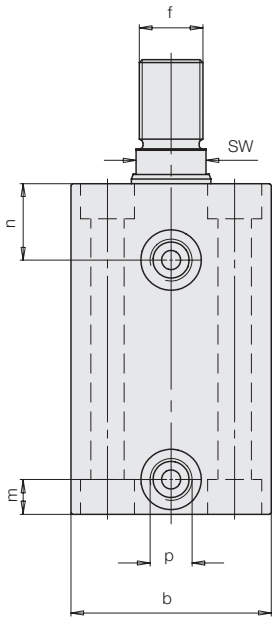


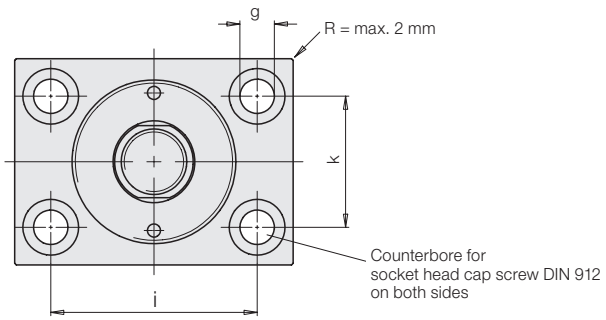
- **Bottom side with 4 longitudinal holes**
  Version B



Pipe thread

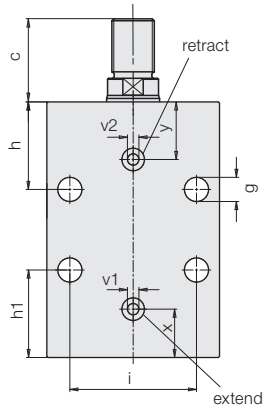


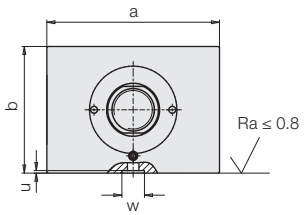




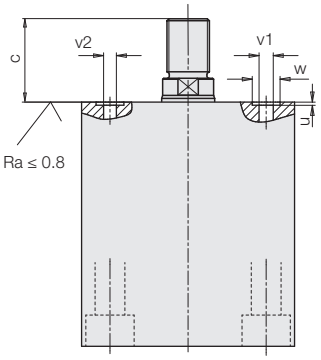
Manifold mounting versions with O-ring sealing

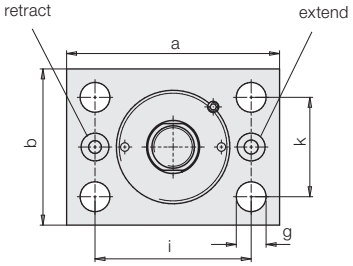
Version L
Broad side with 4 cross holes



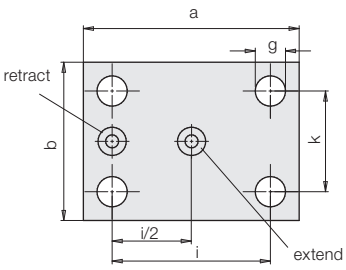


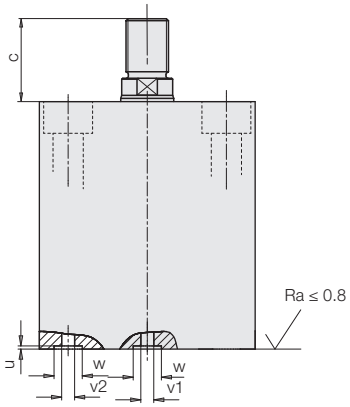
Version S
Rod side with 4 longitudinal holes





Version B
Bottom side with 4 longitudinal holes





Piston Ø D		[mm]	25	32	40	50	63
Rod Ø d		[mm]	16	20	25	32	40
Stroke ±1		[mm]	50	50	50	50	63
Force to push at	100 bar	[kN]	4.9	8.0	12.6	19.5	31.2
	500 bar	[kN]	24.5	40.2	62.8	98.5	155.9
Force to pull at	100 bar	[kN]	2.9	4.9	7.7	11.6	18.6
	500 bar	[kN]	14.5	24.5	38.3	57.9	93
Oil volume per	Stroke to extend	[cm^3]	4.91	8.05	12.56	19.63	31.17
10 mm stroke	Stroke to retract	[cm^3]	2.9	4.9	7.66	11.59	18.61
a		[mm]	65	75	85	100	125
b		[mm]	45	55	63	75	95
c		[mm]	26	33	39	47	63
Ø d1 x c1		[mm]	15x5.6	19x7.8	24x8.1	30.5x8.4	38.7x14.2
e		[mm]	18	22	28	36	45
f		[mm]	M 14x1.5	M 16x1.5	M 20x1.5	M 27x2	M 33x2
g		[mm]	8.5	10.5	10.5	13	17
h		[mm]	33	38	40	44	50
h1		[mm]	26	27	27	30	41
i		[mm]	50	55	63	76	95
k		[mm]	30	35	40	45	65
l		[mm]	120	133	143	162	198
m		[mm]	11	11	11	13	17
n		[mm]	18	22	24	27	26
p			G 1/4	G 1/4	G 1/4	G 1/4	G 1/2
SW		[mm]	13	17	22	27	36
Weight		[kg]	2.0	2.8	3.7	5.4	8.2
u ± 0.05		[mm]	1.1	1.1	1.1	1.1	1.5
v1 extend		[mm]	4	5	6	6	8
v2 retract		[mm]	4	4.5	4.5	6	6
w +0.2		[mm]	9.8	9.8	9.8	10.8	13.8
x		[mm]	7.5	10	10	13	16
y		[mm]	21	25	27	29.5	32
Dimensions O-ring		[mm]	7x1.5	7x1.5	7x1.5	8x1.5	10x2

Part numbers for versions with pipe thread

with NBR seals	**1543265**	**1544265**	**1545265**	**1546265**	**1547275**
with FKM seals	**1543266**	**1544266**	**1545266**	**1546266**	**1547276**

Part-numbers for manifold mounting versions with O-ring sealing

Basic number	**15432 6XX**	**15442 6XX**	**15452 6XX**	**15462 6XX**	**15472 7XX**
Part no. O-ring (NBR)*	**3000342**	**3000342**	**3000342**	**3000343**	**3000347**
Part no. O-ring (FKM)*	**3001077**	**3001077**	**3001077**	**3000275**	**3001078**

***** Included in our delivery

Code for part numbers for sealing material and manifold mounting versions

1 5 4 X 2 X X X

Basic number
(from the chart)

- **0L**: NBR seals, manifold mounting version L with 4 cross holes
- **1L**: FKM seals, manifold mounting version L with 4 cross holes
- **5S**: NBR seals, manifold mounting version L with 4 longitudinal holes
- **6S**: FKM seals, manifold mounting version L with 4 longitudinal holes
- **5B**: NBR seals, manifold mounting version B with 4 longitudinal holes
- **6B**: FKM seals, manifold mounting version B with 4 longitudinal holes

Example of ordering:
Double-acting block cylinder with piston rod diameter 50 mm, with oil supply at the broad side (manifold mounting version L) and FKM seals:
Part number: 1546261L

Accessories:
Spherical bearings see data sheet G 3.810.